

Intelligent Multiscale & Multifunctional Manufacturing Technologies

Additive Manufacturing, Micro/nano fabrication, Biomedical Applications

박 석 희 (Suk-Hee Park) Ph.D., Associate Professor
School of Mechanical Engineering, Pusan National University

Research Overview – Digital manufacturing



VP
(Vat photopolymerization)

디지털 스캐너 (Digital Scanning Mirror) 레이저 광원 (Laser) Z축 하강(조형판) Z Moving Table

모델(단면) Build(Section) 지지대 Support 조형판(Plate)

Stereolithography
Carima, 3D Systems, etc.

ME
(Material extrusion)

Support material filament Filament extruder Drive wheels Nozzle Extruder motor

Print head Build platform Support material spool Build material spool

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Fused Deposition Modeling
Rokit, Stratasys, etc.

BJ
(Binder Jetting)

Liquid adhesive supply Powder bed Print head Powder layer

Layering process Powder bed print head Multi-pass build process

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3DP
3D Systems (Z-corp), etc.

MJ
(Material Jetting)

Jetting Head X axis Y axis Z axis

Fulcrum M (Model Material) UV Light Fulcrum S (Support Material) Build Tray

Polyjet, Multijet
Stratasys (Objet), etc.

PBF
(Powder Bed Fusion)

레이저 소결 Laser sintering 소결 헤드 Sintering head 스퀴어 헤드 Squeegee head

레이저 소결 Laser sintering 소결 헤드 Sintering head 스퀴어 헤드 Squeegee head

Selective Laser Sintering
EOS, etc.

DED
(Directed Energy Deposition)

Deposition nozzle Powder delivery system Fine droplet based powder delivery

Print head nozzle Substrate Microstream droplet

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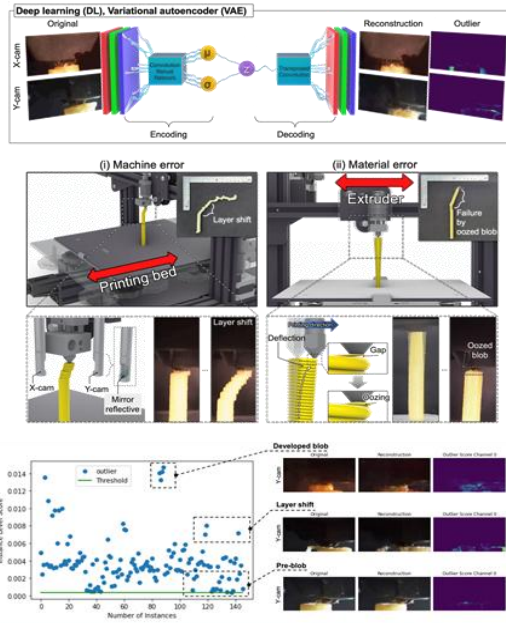
Direct Metal Tooling
Insstek, Optomec, etc.

Manufacturing with digital data (image and numerical data)

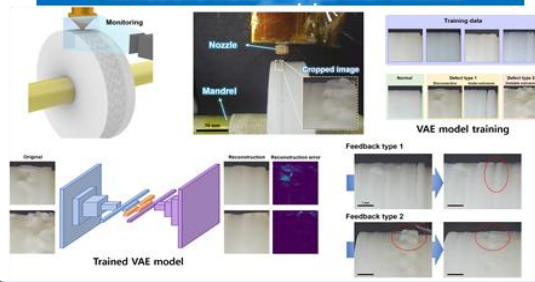
Application of machine learning techniques

AI-assisted manufacturing with autonomous defect detection and correction

Image-based anomaly detection With VAE-deep learning model



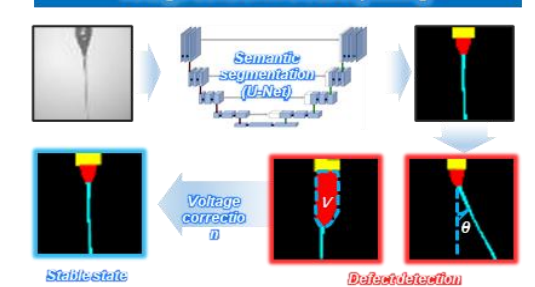
Anomaly detection and feedback system in additive lathe process with VAE-DL



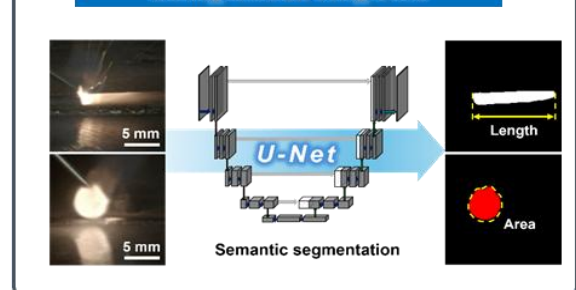
In-situ Selective Defect Compensation in MEX Process using Object Detection



Semantic segmentation for automatic voltage control in electrospinning

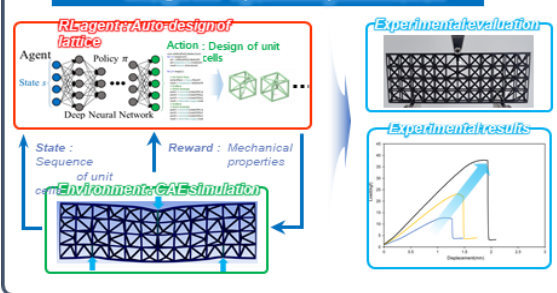


Real-time monitoring in wire-based welding and DED using U-Net

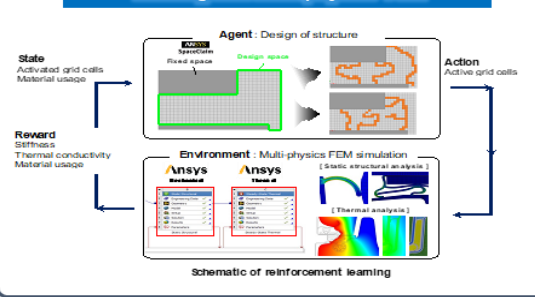


AI assisted design optimization with autonomous selection of geometry parameters

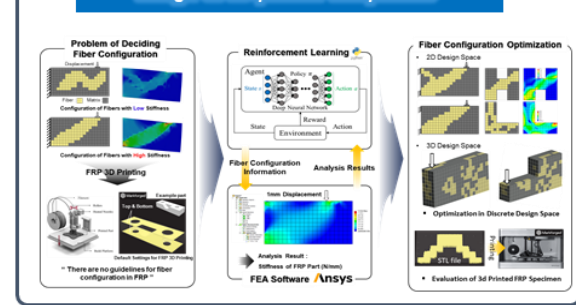
Reinforcement learning based lattice design for optimized performance



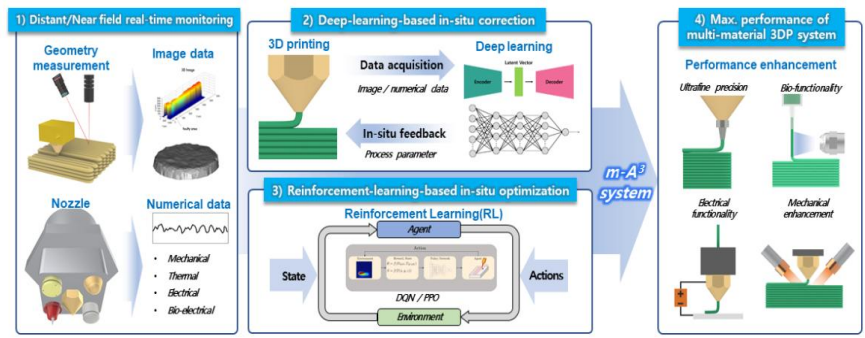
Design optimization via reinforcement learning and multi-physics FEA



Reinforcement learning with FEA for design of 3D printed composites



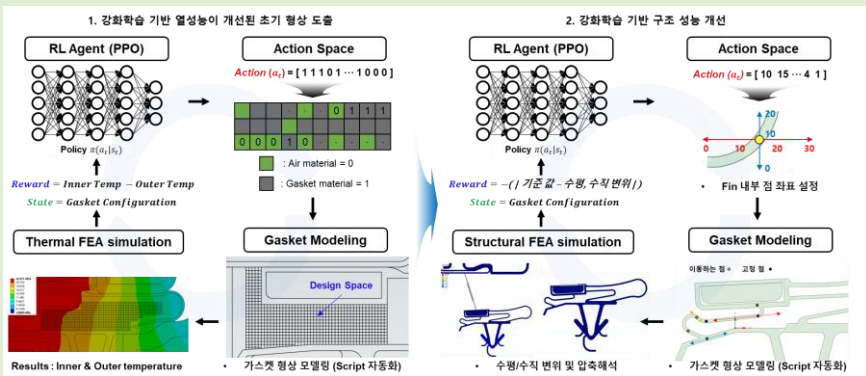
근-원거리 물성-형상 실시간 동시 모니터링을 통한 머신러닝 기반 다중소재 3차원 프린팅 공정(연구재단, '23~'27)



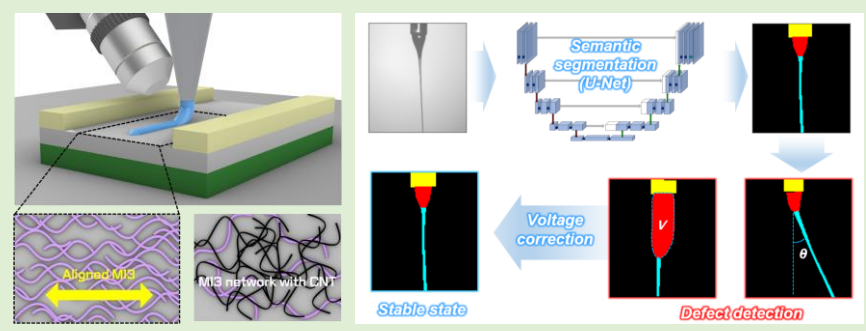
맞춤형 무기체계 제조를 위한 경량합금-SEP 소재의 복합 적층제조기술 개발 (방위사업청, '23~'29)



에너지 노즈 개선 가스켓 단면 개발 (LG전자 민간수탁과제, '24~'25)



휴머노이드 후각디스플레이센터 (한국연구재단 글로벌 선도연구센터 (IRC), '24~'34)



Research Overview – Functionalization



3D Design (Scanning/Modeling) 3D Printing Post-processing Final 3D Product

VP
(Vat photopolymerization)

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Z축 이강(조형판) (Z Moving Table)
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조형판(Plate)

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Print head Build tray Support material spool Build material spool

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(Binder Jetting)

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Jetting Head UV Light Build Tray

Polyjet, Multijet
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PBF
(Powder Bed Fusion)

Scanning mirrors Laser Powder bed

Selective Laser Sintering
EOS, etc.

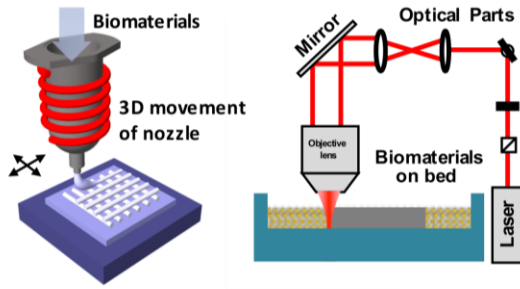
DED
(Directed Energy Deposition)

Deposited metal Laser Substrate

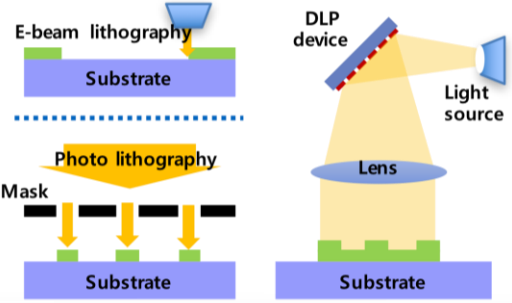
Direct Metal Tooling
Insstek, Optomec, etc.

Development of Multiscale/Multimaterial Convergence Technology

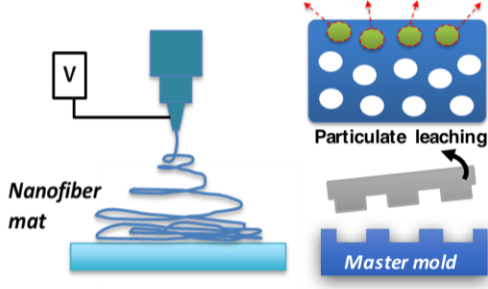
Additive Manufacturing / 3D Printing



Micro/Nano fabrication Techniques



Chemical Engineering Techniques



Medical & Electronic applications

Multiscale/Multimaterial Fabrication

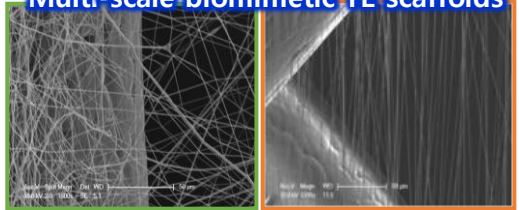
- Additive manufacturing
- Lithographic patterning
- Thin-film deposition

- 3D, 2D printing process
- Electrohydrodynamic jetting
- Leaching, Replicating process

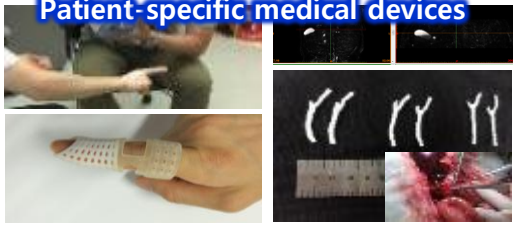
1 Tissue Engineering / Implantable Biomedical Device

- Multiscale tissue engineering scaffold via 3D printing and electrospinning
- Patient-specific medical device based on medical imaging of CT/MRI
- Soft/Hard tissue engineering based on mechanical biocompatibility

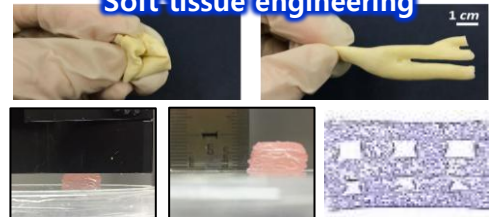
Multi-scale biomimetic-TE scaffolds



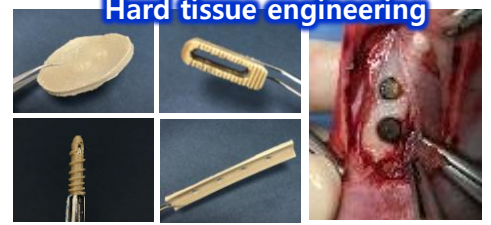
Patient-specific medical devices



Soft tissue engineering



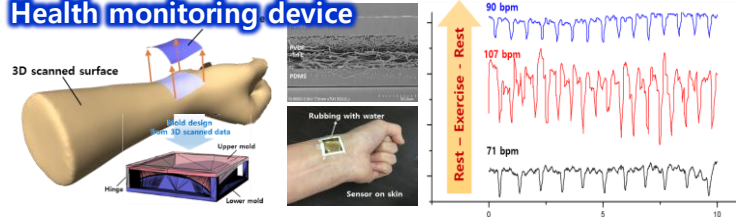
Hard tissue engineering



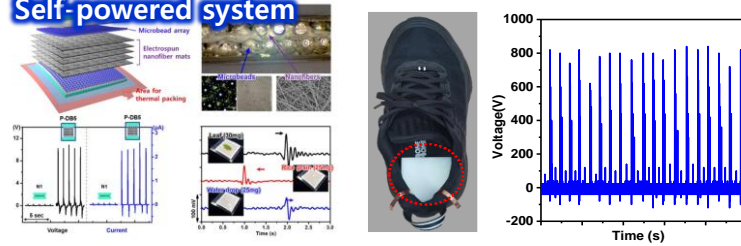
2 Wearable Electronics / Health monitoring device

- Flexible physical sensor for pulse monitoring
- 3D customized interface for wearable device
- Self-powered system using piezo/triboelectricity

Health monitoring device



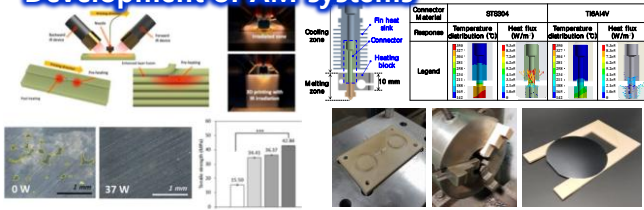
Self-powered system



3 Process Development

- Development of AM
- Industrial applications
- 4DP & Machine learning

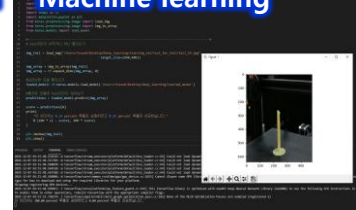
Development of AM systems



Industrial application



Machine learning

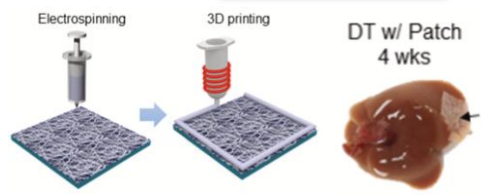
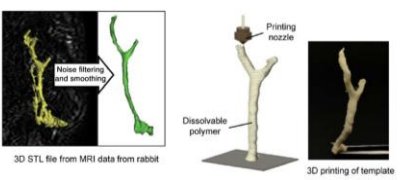


4D printing

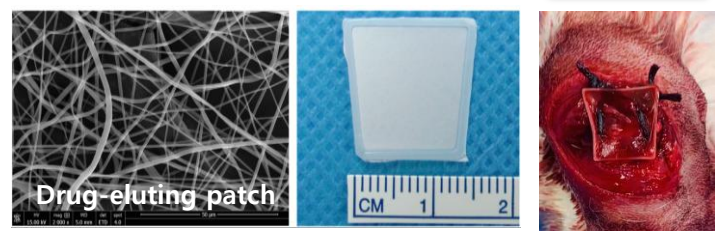


Collaboration with MD's groups

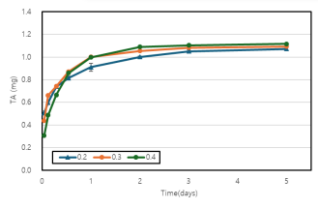
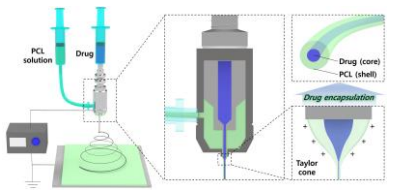
Liver tissue engineering



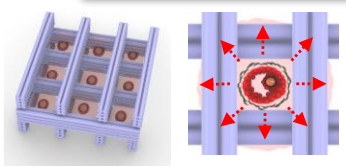
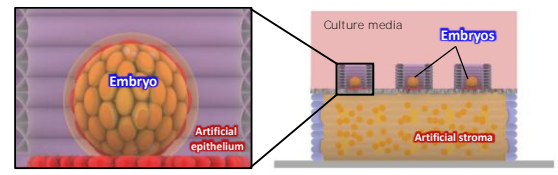
Orthopedic biomedical device



Drug eluting stent



Biomimetic culture platforms for IVF



Artificial vascular grafts



인조혈관 최적설계 SW 기술개발

- 의료영상기반 3차원 형상설계 기술
- 혈류역학적 분석을 통한 최적화 알고리즘

3D 자유형상 인조혈관 제조공정 개발

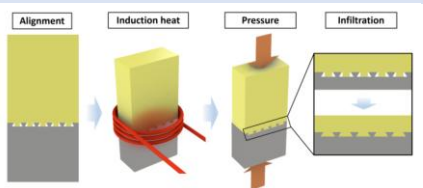
- 3차원 유도 뿔플랫 3D프린팅 기술
- 물성최적화 생체재료 코팅 기술
- 생체적합성 및 항혈전 기능성 부여

전임상 평가를 통한 유효성 검증

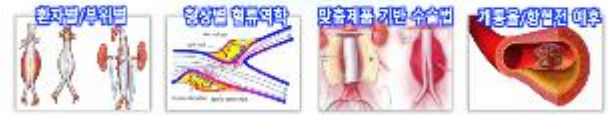
항목	결과
생체적합성	OK (100%)
혈액응고	OK (100%)
혈관폐색	OK (100%)
혈관확장	OK (100%)
혈관수축	OK (100%)
혈관회복	OK (100%)

- 혈전, 염증, 협착, 감염 등 전임상 평가
- 맞춤형 인공혈관 수술 유효성 평가

Metal-Polymer hybrid implants

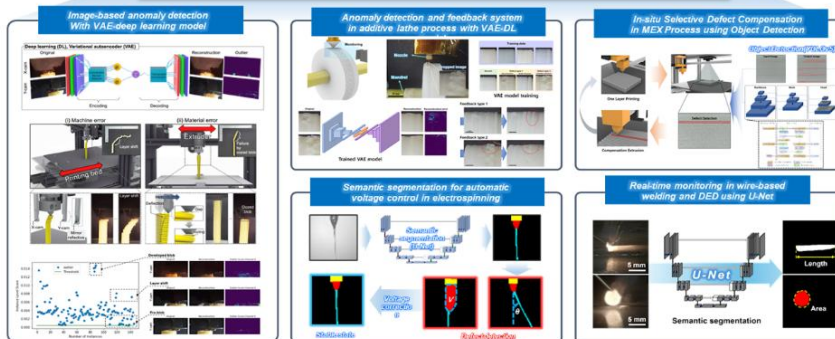


융합의료 데이터 기반 SW 및 3D프린팅 기반 맞춤형 인조혈관 설계·제조 기술

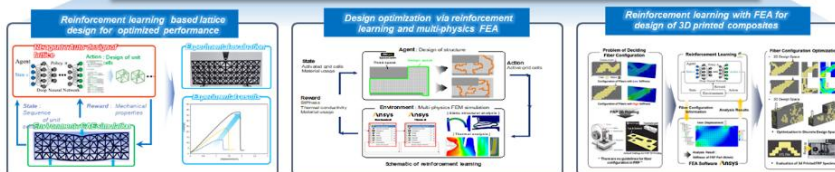


INTELLIGENT MULTISCALE & MULTIFUNCTIONAL MANUFACTURING (IM³) LAB.

AI-assisted manufacturing with autonomous defect detection and correction



AI assisted design optimization with autonomous selection of geometry parameters



ANNOUNCEMENTS

■ 연구분야

- AI 기반 제조공정 결함검출/개선, 생산성 향상 및 지능화 공정개발
- AI 기반 지능형 최적설계 기술
- 다중소재/다중스케일 적층제조 공정개발 및 산업응용
- 방위산업/바이오/의료/자동차/항공우주 등 산업활용 적층제조기술
- 나노/바이오소재 기반 센서 제조기술

※ 대학원생, 학부연구생 문의 및 면담 (박석희 교수, selome815@pusan.ac.kr)